

Date: Wednesday, 21/05/2008 1:04:50 PM  
 User: Linda Lacelle

## Process Sheet

OK

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : BRACE ASSEMBLY  
 Job Number : 05006  
 Estimate Number : 13325  
 P.O. Number :  
 This Issue : 21/05/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : R & D SM/MED FAB  
 Previous Run :  
 Written By : W  
 Checked & Approved By : W  
 Comment : Est Rev:A 08-05-19 new issue DD verified by:

Part Number : D3783043  
 Drawing Number : PROTO  
 Project Number : 085.21  
 Drawing Revision : PROTO  
 Material :  
 Due Date : 28/05/2008 Qty: 4 Um: Each

FOR ENGINEERING USE ONLY

## Additional Product

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

2.0 D37693 Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)  
 Tube  
 batch: B38884 AS 050522 4

3.0 D37651 Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)  
 Clevis  
 batch: B39030 AS 080522 4

4.0 AN513A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)  
 Bolt  
 batch: M104936 AS 080521 4

5.0 NAS1149F0563P Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)  
 Washer  
 batch: M108099 AS 080522 8

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BRACE ASSEMBLY

Job Number: 05006

Part Number: D3783043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch: M107464

080521

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3783

080521

8.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING  
APPROVAL**

08.05.29

Comment: INSPECT WORK TO CURRENT STEP

9.0

PACKAGING 1

PACKAGING RESOURCE #1



08.05.29

Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: \_\_\_\_\_

10.0

QC21

FINAL INSPECTION/W/O RELEASE



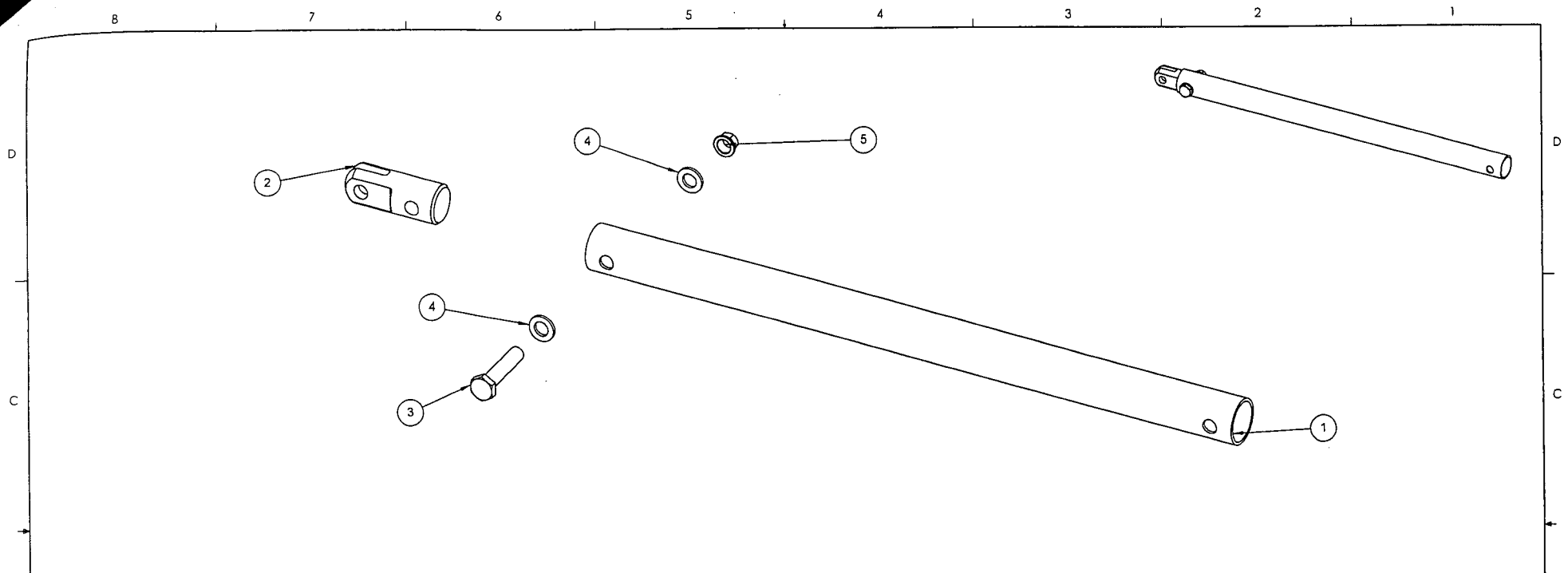
Comment: FINAL INSPECTION/W/O RELEASE

08.05.29 Prototype (4)

Job Completion



08-06-11



**D3783-043 LONGITUDINAL BRACE ASSY**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3769-3	TUBE	1
2	D3765-1	CLEVIS	1
3	AN5-13A	BOLT	1
4	NAS1149F0563P	WASHER	2
5	MS21042L5	NUT	1

**PROTOTYPE**  
 PLEASE RETURN ALL ISSUED  
 DATA TO ENGINEERING  
 08.05.24 PH

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.41 lbs

X 4

*Osode*

DESIGN	HS	<b>DART AEROSPACE LTD</b>	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3783	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BRACE ASSEMBLY	1:1
DATE	08.05.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	